

Claims

- [c1] An interlevel dielectric layer comprising:
 - a dielectric layer; and
 - a dielectric film, deposited under compressive stress, atop the dielectric layer.
- [c2] The interlevel dielectric layer, according to claim 1, wherein the dielectric layer comprises a low-k material.
- [c3] The interlevel dielectric layer, according to claim 1, wherein the dielectric layer comprises an organosilicon glass.
- [c4] The interlevel dielectric layer, according to claim 1, wherein the dielectric layer comprises a SiCOH material.
- [c5] The interlevel dielectric layer, according to claim 1, wherein:
 - the dielectric layer has a thickness of 500 – 20,000 Å and
 - the dielectric film has a thickness of 200 – 2000 Å.
- [c6] The interlevel dielectric layer, according to claim 1, wherein:
 - the dielectric layer has a thickness of 1000 – 15,000 Å

and

the dielectric film has a thickness of 350 – 1000 Å.

- [c7] The interlevel dielectric layer, according to claim 1, wherein the dielectric film has a thickness which is 2% – 10% of the thickness of the dielectric layer.
- [c8] The interlevel dielectric layer, according to claim 1, wherein the dielectric film has a thickness which is approximately 3% of the thickness of the dielectric layer.
- [c9] The interlevel dielectric layer, according to claim 1, wherein the dielectric film has similar chemical composition to the dielectric layer, but has different morphology than the dielectric layer.
- [c10] The interlevel dielectric layer, according to claim 1, wherein a dielectric cap is deposited on the dielectric film.
- [c11] A method of forming an interlevel dielectric layer comprising the steps of:
 - depositing a low-k dielectric layer; and
 - depositing a low-k dielectric film under compressive stress at or near the end of the low-k dielectric layer deposition.
- [c12] The method, according to claim 11, including the step of

depositing the low-k dielectric film by altering a process used to deposit the low-k dielectric layer.

- [c13] The method, according to claim 11, including the step of depositing the low-k dielectric layer and the low-k dielectric film using a CVD process.
- [c14] The method, according to claim 11, including the step of depositing the low-k dielectric film in situ with the low-k dielectric layer.
- [c15] The method, according to claim 11, including the step of depositing the low-k dielectric layer and the low-k dielectric film using a CVD process and a tetramethylcyclotetrasiloxane precursor material.
- [c16] The method, according to claim 11, including the steps of:
 - depositing the low-k dielectric layer using a spin-on process; and
 - depositing the low-k dielectric film using a CVD process.
- [c17] The method, according to claim 11, including the step of using the low-k dielectric film as a polish stop layer during copper chemical mechanical polishing.
- [c18] The method, according to claim 11, further comprising the steps of:

forming damascene copper interconnects in the inter-level dielectric layer;

chemical mechanical polishing the resulting structure;
and

depositing a dielectric cap on the resulting structure.

- [c19] The method, according to claim 18, wherein the dielectric cap is under compressive stress.